

Zhongshan Yongheng Garment Company Limited
(Wang Hang Garment Factory)

-Factory Profile -

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Zhongsan Yongheng Garment Company Limited

Established : 1978

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Xiao Lan Zhen, Zhong Shan, China

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phone: (86-760) 2210 6899 , fax: (86-760) 2210 6817

Our Company : Design, Sourcing, Trading, Networking, Workshop

Manufacturing : Zhongsan Yongheng Garment Company Limited

Our Background

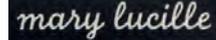
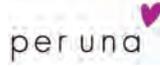
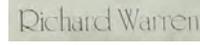
- *Established almost 30 years, our role is to provide customers a one-stop-shop convenience in sourcing, manufacturing and exporting.*
 - *Product specializes in manufacturing high quality and fashionable garments, include woven and knit.*
 - *Our experience merchandisers can provide you the latest information on product reliability and safety concerns.*
 - *Our skillful worker will provide you the best quality of products.*
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Partnership

Ralph Lauren – Black Label		Alexander Wang	
Ralph Lauren - PRL		DKNY Donna Karan New York	
Ralph Lauren – LRL		DKNY Jeans	
Ralph Lauren – Glof		Versace	
Ralph Lauren Childrenswear		Max Mara	
Ralph Lauren – RLX		Calvin Klein	
Ralph Lauren – Double RL		Christian Dior	
Ralph Lauren – Rugby		Black Barrett	
Shanghai Tang		Dolce & Gabbana	
Giorgio Armani		Luella	
Moschino		Disel	
Paul Smith		Club21	
Anne Klein		Country Road	
BICCI - Florine Wachter		BCBG – Maxazria	
Adrienne Vittadini		Mary Lucille	
Alexon		Panache	
Carlisle		Per una	
Carmen Marc Valvo		Reldan	
Saint Romei		RIAZEE – Boutique	
Teri Jon		Richard Warren	
Fenn Wright Manson		Rodier	
Gigi By Gillian		Ellen Tracy	
EPISODE		Emanuel – Emanuel Ungaro	
		Joseph Abboud	

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Production Flow



Fabric Inspection

Fabric inspection is done for defect rate, fabric construction, fabric weight, shrinkage, end-to-end or edge-to-edge shading, color, hand feel, length/width, print defect and appearance. It is done in suitable and safe environment with enough ventilation and proper lighting.



Fabric Relaxing

"Relaxing" refers to the process that allows material to relax and contract prior to being manufactured. The relaxing process allows fabrics to shrink so that further shrinkage during customer use is minimized.



Patternmaking

Our patternmaker creates patterns through 2D or 3D methods according to different styles.



Sampling

Sample making is a significant step in our production flow. Therefore, we strictly monitor our team to produce accurate samples to every customer according to their specification.



Marker

We use advanced computer software to help the technicians create the optimum fabric layout to suggest so fabric can be used efficiently.



Cutting

Basically we use 2 techniques for cutting fabric, fully manual with hand-operated scissor and manually operated straight knife.



Ironing

Before garment assembly, the fabric pieces are transferred to the ironing section for pressing and make sure it is ready to sew.



Sewing

Our experienced sewing worker can finely sew up the garment with various types of advanced sewing machines.



Pressing

After the garments are assembled, they will be transferred to the ironing section for final pressing and enhance the appearance of the garment.



Finishing and Detailing

Some special detailing such as embroidery and beading may need to be done in this step according to different styles.



Quality Control

We highly emphasize on quality control, there are two main aspects we focus to inspect on, which are Material Quality and Manufacturing Quality.



Packaging and Shipping

In the final step, garments are folded, tagged, and packaged according to customer specifications, ensure that garments are well packed and ship to client distribution centers.

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Machinery and Equipment *****

Fabric:

Inspection machine



Marker:

Plotter



Pattern Grading machine



Cutting:

Straight knife



Band knife



Round knife



Sewing Machine:

Straight Lock Stitch Sewing Machines



Twin Needle Lock Stitch Sewing Machines



Blind-stitch machines,



Buttonhole Sewing Machines



Double Chain Stitch Sewing Machines



Over lock machines,



Ironing Press

Hand irons



Garment Inspection:

Needle detector



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Sample Room

Average Lead Time : *Around 10-14 days with all necessary information,
(fabric and trim on hand)*

Pattern Maker : *Fully experience pattern makers will able to interpret
the design expression*

Computer Pattern Capability : *Gerber Garment (CAD)*

Bulk Production

Average Lead Time : *Around 30-45 days / Fashion 40-60 days (depend on style)*

Skillful Workers : *High technical worker had been worked for our factory
almost a decade*

Beading & Washing : *Long-term and strong partnership with nominated
embroidery, washing facilities*

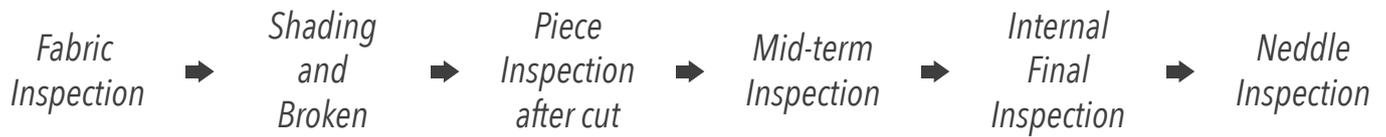
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Quality System

Our Factory provides the comprehensive Quality Procedure



Products may Handle

Jacket , Dress , Skirt , Shirt , Blouse , Tops , Pants ... etc

Fabrication may Handle

Silk , Silk Voile , Cotton , Cotton Twill , Cotton Spandex , Wool , Polyester ... etc

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Product range



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